



Use Extira Panels for Exterior Paint-Grade Signs

Resists Moisture, Rot and Termites

- Treated exterior composite panel made from natural wood fibers, phenolic resins and zinc borate.
- · Sanded two sides (S2S) for a smooth, unprimed surface.
- · Better value than HDU.
- 5-year limited warranty.

Environmentally Friendly Panel Product

- Made from sustainable materials: No old growth wood is used in the manufacture of Extira panels. They are made from wood that has no commercial timber value and is the byproduct of other operations.
- No added urea formaldehyde: This is certified by Scientific Certification Systems under certificate number SCS-MC-01802.
- Complies with CARB: Extira panels are acknowledged by the California Air Resources Board's (CARB) Airborne Toxic Control Measure (ATCM) 93120 to utilize exempt status ultra-low emitting formaldehyde (ULEF) resins.
- Contributes to green building programs: Extira panels contribute to industry green building programs such as LEED and the National Green Building Standard.







Extira panels can be carved.



Extira machines well.



Extira can be routed.









With Five Thicknesses and Three Panel Sizes, **Extira Measures Up to Any Project**

Finishing Recommendations

Extira is a wood based composite panel that must be primed and painted before being exposed to the outdoors. Adhesives or laminates may be used to affix other materials to Extira. JELD-WEN, inc. is the manufacturer of Extira. It cannot guarantee the performance or compatibility of any material to Extira. Material is regularly tested at the R&D labs and manufacturing location; also, testing is done with popular primers and adhesives. For more information, visit www.extira.com and click on the Signmakers link for the technical bulletin "Using Extira to Make Signs". Qualification of all materials and their end use are the responsibility of the end user. JELD-WEN, inc., has no liability for primers, paints, adhesives or any other treatment of Extira.



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Choose from a	variety	y of size	es and t	thickn	esses
Size (nominal)	Thickness (+/-0.005")				
	1/2″	5/8″	3/4″	1″	1-1/4″
4´ x 8´ (49″ x 97″)	•	•	•	•	•
4´ x 16´ (49″ x 194″)	•	•	•	•	•
2´ x 16´ (25″ x 194″)	•	•	•	•	•

Typical Properties of 3/4" Extira						
Termite Resistance (10 is the highest score)	7.9 out of 10 (3 year exposure)					
Rot Resistance (0 is the highest score)	1.0 (3 year exposure)					
Advanced Bond Integrity (% strength retention)	90%					
Density	47 lb/ft ³	0.753 g/cm ³				
MOR	3187 psi	22.0 N/mm ²				
МОЕ	280 kpsi	1958 N/mm²				
Internal Bond	103 psi	3 psi .71 N/mm²				
Direct Screw Withdrawal	374 lbs	1663 N				
Edge	324 lbs	1441 N				
24-Hour Soak % Thickness Swell	2.6%	2.6%				





extira.com



