

ENVIRONMENTAL PRODUCT DECLARATION

REDWOOD LUMBER

AMERICAN WOOD COUNCIL



The American Wood Council (AWC) is pleased to present this Environmental Product Declaration (EPD) of US redwood lumber. The EPD includes Life Cycle Assessment (LCA) results for all processes up to the point that planed and dry lumber is packaged and ready for shipment at the manufacturing gate. The underlying LCA and the EPD were developed in compliance with ISO 14025:2006 and ISO 21930:2017 and have been verified under the UL Environment EPD program.

The AWC represents wood product manufacturers across the United States of America. The US forest product industry is a global leader of sustainably sourced wood products. This EPD reflects years of research and numerous sustainability initiatives on behalf of our members to continually improve the environmental footprint of US wood products. We are pleased to present this document to show our progress.

Please follow our sustainability initiatives at www.awc.org.



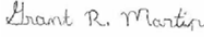

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Redwood Lumber
North American Structural and Architectural Wood Products

According to ISO 14025,
EN 15804, and ISO 21930:2017

EPD PROGRAM AND PROGRAM OPERATOR NAME, ADDRESS, LOGO, AND WEBSITE	UL Environment 333 Pfingsten Road Northbrook, IL 60611	https://www.ul.com/ https://spot.ul.com/
GENERAL PROGRAM INSTRUCTIONS AND VERSION NUMBER	General Program Instructions v.2.4 July 2018	
DECLARATION HOLDER	American Wood Council	
DECLARATION NUMBER	4788424634.107.1	
DECLARED PRODUCT & FUNCTIONAL UNIT OR DECLARED UNIT	US Redwood Lumber, 1 m ³ of redwood lumber produced in the United States of America	
REFERENCE PCR AND VERSION NUMBER	ISO 21930:2017 Sustainability in Building Construction — Environmental Declaration of Building Products. UL Environment: Product Category Rules for Building-Related Products and Services Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report, v3.2 Part B: Structural and Architectural Wood Products EPD Requirements, v1.0	
DESCRIPTION OF PRODUCT APPLICATION/USE	Redwood lumber is mainly used for decking, outdoor furniture, fencing, and structural products.	
MARKETS OF APPLICABILITY	North America	
DATE OF ISSUE	July 1, 2020	
PERIOD OF VALIDITY	5 Years	
EPD TYPE	Industry-average	
EPD SCOPE	Cradle-to-gate	
YEAR(S) OF REPORTED PRIMARY DATA	2017	
LCA SOFTWARE & VERSION NUMBER	Simapro v9 [11]	
LCI DATABASE(S) & VERSION NUMBER	Datasmart (2019) [9]	
LCIA METHODOLOGY & VERSION NUMBER	TRACI v2.1 [2]	

This PCR Review was conducted by:	UL Environment
	PCR Review Panel
	epd@ulenvironment.com
This declaration was independently verified in accordance with ISO 14025: 2006. <input type="checkbox"/> INTERNAL <input checked="" type="checkbox"/> EXTERNAL	
	Grant R. Martin, UL Environment
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:	
	Thomas P. Gloria, Industrial Ecology Consultants

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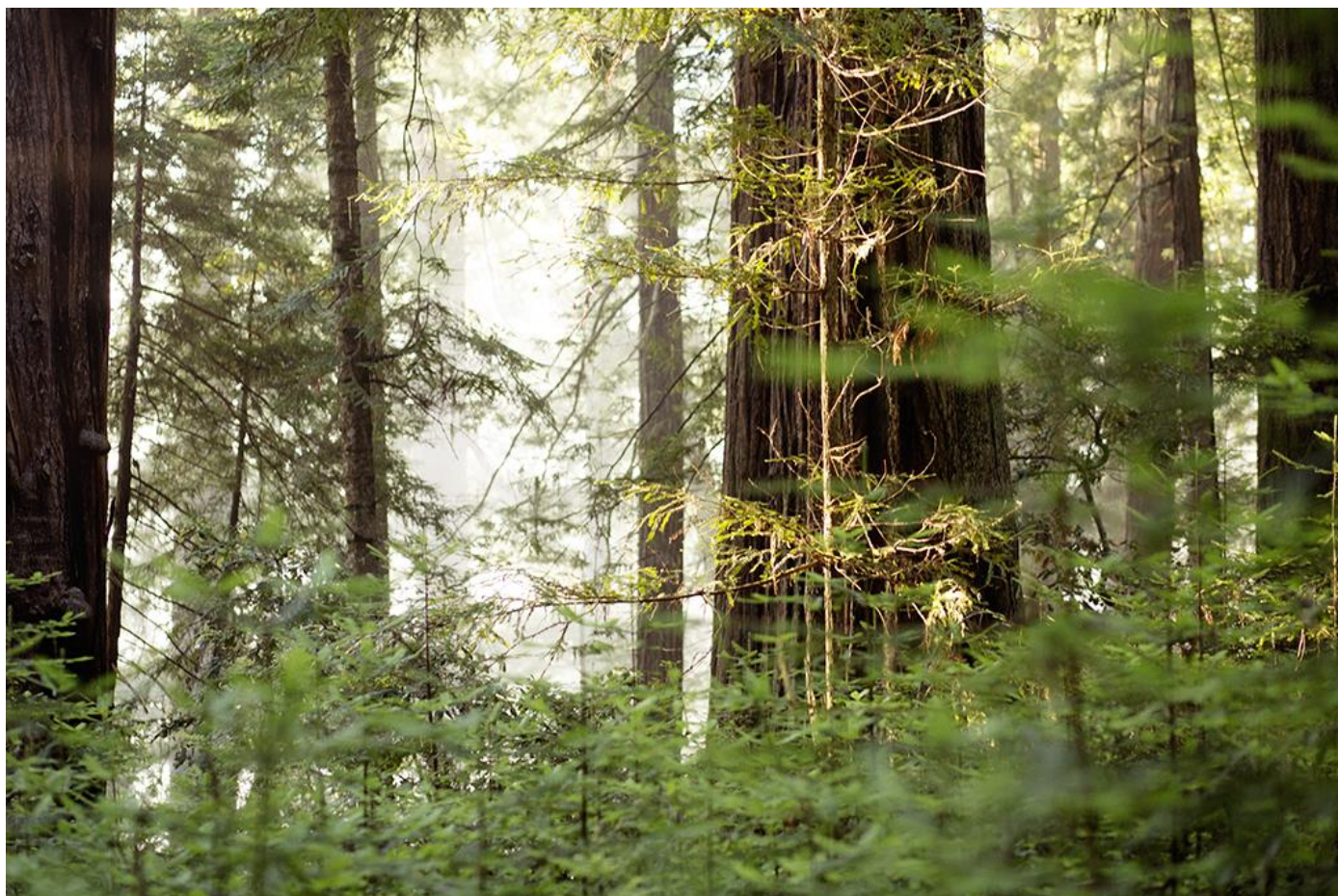
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LIMITATIONS

Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc.

Accuracy of Results: EPDs regularly rely on estimations of impacts; the level of accuracy in estimation of effect differs for any particular product line and reported impact.

Comparability: EPDs from different programs may not be comparable. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible. Example of variations: Different LCA software and background LCI datasets may lead to different results for upstream or downstream of the life cycle stages declared.



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1. Product Definition and Information

1.1. Description of Organization

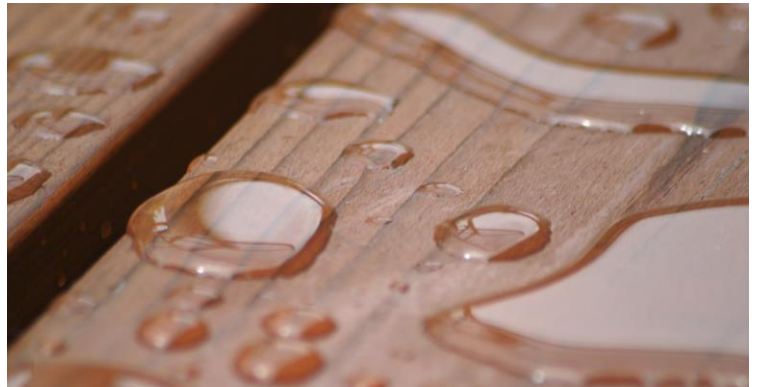
Sponsoring organization

American Wood Council (AWC)
222 Catocin Circle SE, Suite 201
Leesburg, VA 20175, United States

202-463-2766
info@awc.org

EPD participants

All producers of redwood lumber meet the eligibility requirements as participants in this EPD.



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1.2. Product Description

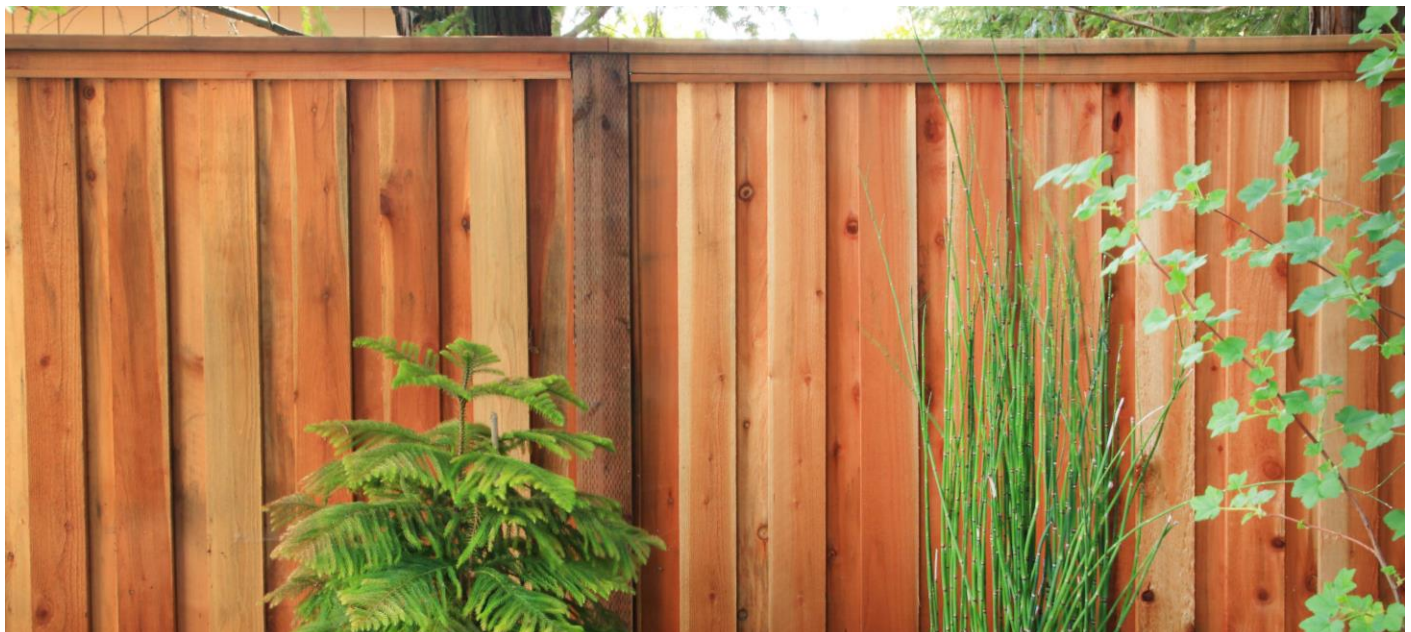
California redwood (*Sequoia sempervirens*) lumber is produced along California's north coast. The redwood region consists of 2.2 million acres.

Valued for its beauty, natural durability, strength and stability, redwood is used extensively for decking, fencing, pergolas, outdoor furniture, and other uses where its ability to resist exposure to the elements is renowned. Table 1 shows the UNSPSC and CSI code for redwood lumber applications.

Redwood lumber is available in a range of "nominal dimensions", the most common being 2 inches thick by 6 inches wide (2x6), 2 inches thick by 4 inches wide (2x4), and 2 inches thick by 8 inches wide (2x8), which account for roughly 70% of redwood lumber production in the US.

Table 1. United Nations Standard Products and Services Code (UNSPSC) and Construction Specification Institute (CSI) MasterFormat Code for the represented redwood lumber product

CLASSIFICATION STANDARD	CATEGORY	SUBCATEGORY	PRODUCT CODE
UNSPSC	Structural products	Wood planks	301036 05
	Exterior finishing materials	Wood fencing	30152002
CSI	Sawn timber (Lumber)	Wood Framing	06 11 00
		Wood Decking	06 15 00



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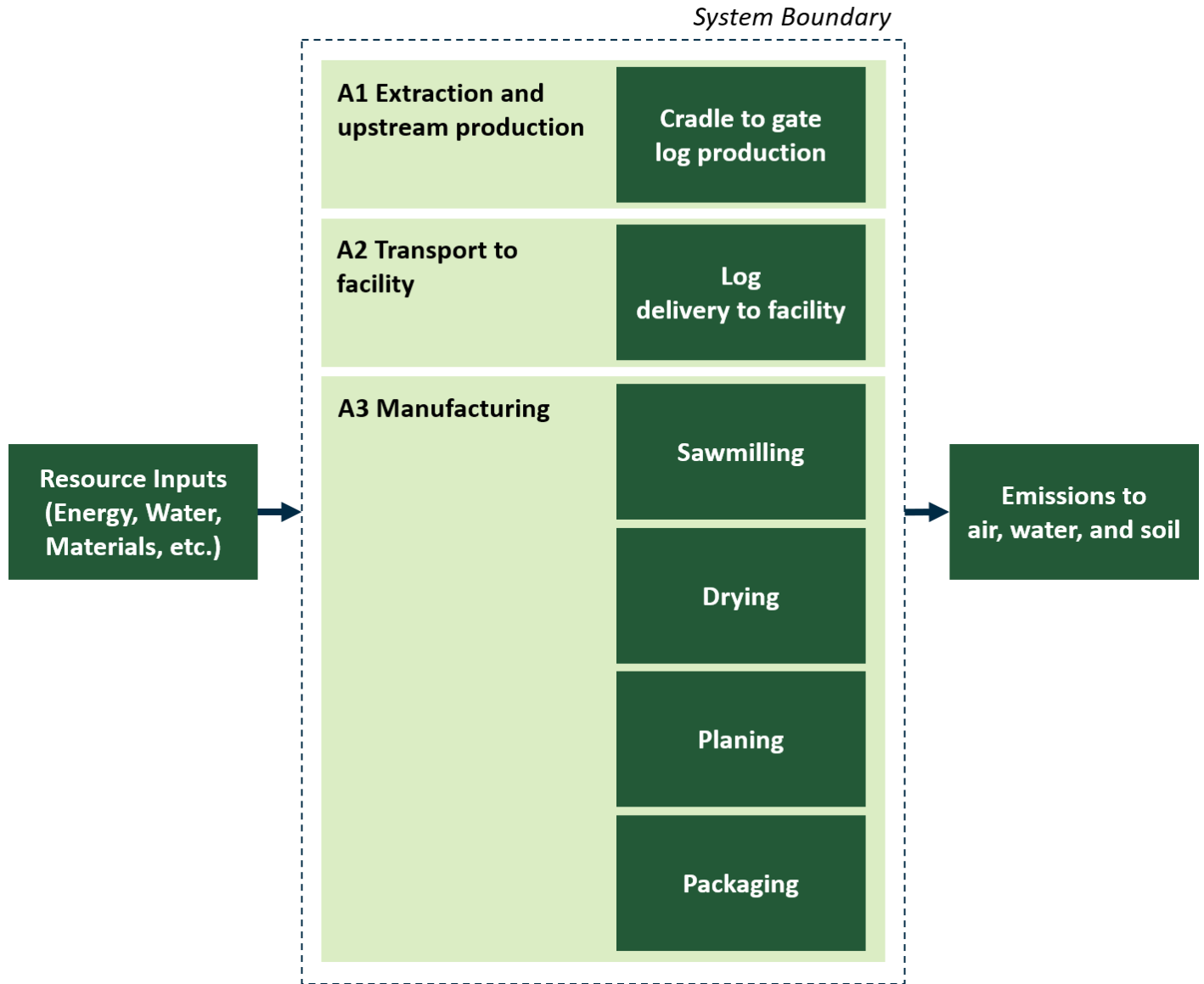


Figure 1. Cradle-to-Gate redwood lumber production flow diagram



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1.3. Application

Redwood is used for decking, fencing, pergolas, outdoor furniture, and other uses where its ability to resist exposure to the elements is renowned.

1.4. Material Composition

The declared product consists solely of redwood. The percentage material composition is shown in Table 2.

Table 2. Material composition of US redwood lumber

PRODUCT COMPONENT	PERCENTAGE OF DECLARED PRODUCT
Redwood	100%

1.5. Technical Requirements

The technical requirements of the products represented in this EPD are defined in the following product standard:
DOC PS20 American Softwood Lumber Standard





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1.6. Manufacturing

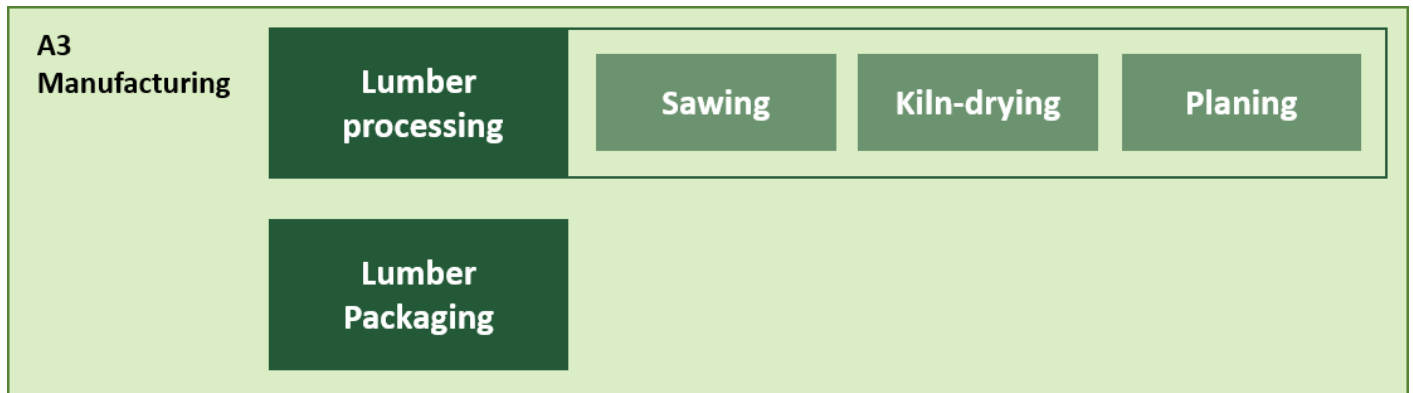


Figure 3. Redwood lumber manufacturing process

Lumber manufacturing comprises of three main processes: Sawing, Kiln-drying, and Planing. All processes are subject to emission control. Figure 3 shows the relationship between the processes and the woody input and outputs from each process.

The sawmill process includes debarking, sawing, chipping, and grinding required to convert the logs to rough green lumber and coproducts. The process starts with debarking after which the logs are opened on a head rig. The head rig creates lumber, flitches, and cants. The flitches and cants pass through resaws and edgers and are cut into lumber. The lumber is then sorted and stacked. The bark is ground and either sold or used as fuel. The saws create sawdust which is either sold or used as fuel. The slabs and edgings that are not large enough to saw into lumber are chipped. The chips are sold to pulp mills.

Drying includes the kilns which receive green lumber stacked on carts with wood spacers (stickers) between the layers. The stickers allow air to flow between the layers in the dryer. The kilns are either a continuous or batch process. The lumber in continuous kilns moves continually through the chamber at rate of a few feet per hour. In a batch kiln the lumber is dried for 24 to 60 hours. It is then moved to the dry shed or planer infeed. Some kilns are heated using steam generated by burning wood.

Planing makes the lumber a uniform size and creates a smooth surface. It includes unstacking, planing, grading, end trimming, sorting, and packaging. Occasionally some lengthwise sawing is done in the planing process. The process includes moving the packages and loading for shipment.

1.7. Packaging

Packaging materials represent less than one percent of the mass of the main product. Common packaging materials are lumber wrap and plastic strapping, cardboard protectors and replacement sticks. The packaging is allocated 100% to the primary product.





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2. Life Cycle Assessment Background Information

2.1. Declaration of Methodological Framework

The underlying LCA [12] was performed in conformance with ISO 14040/44 [6, 7], ISO 21930 [8] and EN 15804 [3], as well as the PCR from UL Environment, Part A [13] and Part B [14]. In addition, the ACLCA Guidance to Calculating Non-LCIA Inventory Metrics in Accordance with ISO 21930:2017 were considered [1].

2.2. Functional or Declared Unit

The declared unit of the underlying LCA study was “the production of one cubic meter (1 m³) of redwood lumber produced in the United States of America”. Table 3 specifies the properties of the declared unit.

Table 3. Properties of 1 m³ US redwood lumber

PROPERTY	UNIT	VALUE
Mass	kg (oven dry)	380
Thickness to achieve Declared Unit	mm	19
Density	kg (oven dry) / m ³	380
Moisture Content	%	19 - 127

2.3. System Boundary

The LCA investigated the redwood lumber life cycle from cradle to gate. The product system comprises the production stage including the information modules ‘A1 Extraction and upstream production’, ‘A2 Transport to factory’ and ‘A3 Manufacturing’.

A1 Extraction and upstream production

This information module includes all forestry activities that are customary to North American managed forests: thinning, fertilization, logging, seedling growth and replanting of logged forests. Harvesting of trees is done by chainsaw, harvester, or feller buncher in accordance with the management regime (logging). The tree is turned into logs by removing the limbs (delimiting) and then cut into logs of optimal length (bucking). The logs are moved from the stump to the landing by ground vehicles, cable systems, or flown to the landing by helicopter. Additionally, some logs are not bucked until they are transferred to the landing or mill site.

A2 Transport to facility

A2 includes transportation of the logs and ancillary production materials to the mill by truck, water or rail transport.

A3 Manufacturing

The redwood lumber manufacturing includes sawing, kiln drying, and planing. Sawing encompasses all log handling from reception at mill gate (including “hot pond” treatment and debarking) to the breakdown of the logs into rough green lumber. Drying encompasses the kilns, loading area, and unloading/cooling (storage) and air-drying areas. Planing encompasses the unstacker, planer, and packaging areas. Each of these includes conveyance to the next unit process or plant gate.



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2.4. Cut-off Criteria

The cut-off criteria for all activity stage flows considered within the system boundary conform with ISO 21930:2017 Section 7.1.8. Specifically, the cut-off criteria were applied as follows:

- All inputs and outputs for which data are available are included in the calculated effects and no collected core process data are excluded.
- A one percent cut-off is considered for renewable and non-renewable primary energy consumption and the total mass of inputs within a unit process. The sum of the total neglected flows does not exceed 5% of all energy consumption and mass of inputs.
- All flows known to contribute a significant impact or to uncertainty are included.
- The cut-off rules are not applied to hazardous and toxic material flows – all of which are included in the life cycle inventory.

No material or energy input or output was knowingly excluded from the system boundary.

2.5. Data Sources

Three mills provided primary data for redwood lumber production. At all levels in the study a horizontal averaging approach was applied.

The impacts of forest management was estimated by a weighted average based on regional surveys of truck and equipment use.

Secondary data was derived from the database Datasmart [9] and from CORRIM literature [4,10].

Secondary data sources were evaluated regarding their temporal, geographical, technological representativeness and completeness. The temporal representativeness ranged from fair (data within 10 years) to very good (data within 1 year), the geographical representativeness was very good or good (data was specific to North America or represented global processes), the technological representativeness was very good (data represented North American technology). A detailed description of data sources as well as the respective data quality assessment are documented in the underlying LCA project reports. Primary and secondary data sources represented the product system and were complete. Therefore, no estimates or assumptions were used.

2.6. Period under Review

Primary data collected from the manufacturing facilities are representative for the years 2017. Secondary data sources used for the development of the LCI were updated in 2020.

2.7. Allocation

Allocation is the method used to partition the environmental load of a process when several products or functions share the same process. Redwood lumber manufacturing is a "multi-functional" process where multiple products and coproducts are produced in a common process. In accordance with UL PCR 2019, the environmental load among these products is allocated according to its mass.

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3. Life Cycle Assessment Results

Table 4 indicates the considered life cycle stages and information modules. This EPD includes the production stage with information modules A1-A3. All other information modules are not declared (MND).

Table 4. Description of the system boundary modules

	PRODUCTION STAGE			CONSTRUCTION STAGE		USE STAGE							END-OF-LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY
	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
	Extraction and up-stream production	Transport to facility	Manufacturing	Transport to site	Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Building Operational Energy Use During Product Use	Building Operational Water Use During Product Use	Deconstruction	Transport	Waste processing	Disposal	Reuse, Recovery, Recycling Potential
EPD Type	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND



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Table 5. Selected Impact Category Indicators and Inventory Parameters

CORE MANDATORY IMPACT INDICATORS	ABBREVIATION	UNIT	METHOD
Global warming potential – TRACI 2.1	GWP _{TRACI}	kg CO ₂ eq	TRACI 2.1 V1.02
Global warming potential – w/ biogenic CO ₂	GWP _{BIO}	kg CO ₂ eq	TRACI 2.1 V1.02 + LCI Ind.
Depletion potential of the stratospheric ozone layer	ODP	kg CFC-11 eq	TRACI 2.1 V1.02
Acidification potential of soil and water sources	AP	kg SO ₂ eq	TRACI 2.1 V1.02
Eutrophication potential	EP	kg N eq	TRACI 2.1 V1.02
Formation potential of tropospheric ozone	SFP	kg O ₃ eq	TRACI 2.1 V1.02
Abiotic depletion potential for fossil resources	ADP _{fossil}	MJ, LHV	CML-IA Baseline V3.02
Fossil fuel depletion	FFD	MJ Surplus	TRACI 2.1 V1.02
USE OF PRIMARY RESOURCES			
Renewable primary energy carrier used as energy	RPR _E	MJ, LHV	CED V1.10
Renewable primary energy carrier used as material	RPR _M	MJ, LHV	LCI Indicator
Non-renewable primary energy carrier used as energy	NRPR _E	MJ, LHV	CED V1.10
Non-renewable primary energy carrier used as material	NRPR _M	MJ, LHV	LCI Indicator
SECONDARY MATERIAL, SECONDARY FUEL, AND RECOVERED ENERGY			
Secondary material	SM	kg	LCI Indicator
Renewable secondary fuel	RSF	MJ, LHV	LCI Indicator
Non-renewable secondary fuel	NRSF	MJ, LHV	LCI Indicator
Recovered energy	RE	MJ, LHV	LCI Indicator
MANDATORY INVENTORY PARAMETERS			
Consumption of freshwater resources	FW	m ³	LCI Indicator
INDICATORS DESCRIBING WASTE			
Hazardous waste disposed	HWD	kg	LCI Indicator
Non-hazardous waste disposed	NHWD	kg	LCI Indicator
High-level radioactive waste	HLRW	m ³	LCI Indicator
Intermediate- and low-level radioactive waste	ILLRW	m ³	LCI Indicator
Components for re-use	CRU	kg	LCI Indicator
Materials for recycling	MR	kg	LCI Indicator
Materials for energy recovery	MER	kg	LCI Indicator
Recovered energy exported from the product system	EE	MJ, LHV	LCI Indicator
ADDITIONAL INVENTORY PARAMETERS			
Biogenic Carbon Removal from Product	BCRP	kg CO ₂	LCI Indicator
Biogenic Carbon Emission from Product	BCEP	kg CO ₂	LCI Indicator
Biogenic Carbon Removal from Packaging	BCRK	kg CO ₂	LCI Indicator
Biogenic Carbon Emission from Packaging	BCEK	kg CO ₂	LCI Indicator
Biogenic Carbon Emission from Combustion of Waste from Renewable Sources Used in Production	BCEW	kg CO ₂	LCI Indicator



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3.1. Life Cycle Impact Assessment Results

Table 6. Impact Assessment Results for 1 m³ of US Redwood Lumber

TRACI v2.1	TOTAL	A1	A2	A3
GWP _{TRACI} [kg CO ₂ eq]	37.97	15.16	7.06	15.75
GWP _{BIO} (incl. biogenic carbon) [kg CO ₂ eq]	37.97	-1424.19	7.06	1455.10*
ODP [kg CFC-11 eq]	8.13E-07	6.11E-09	2.69E-10	8.07E-07
AP [kg SO ₂ eq]	0.35	0.20	0.04	0.11
EP [kg N eq]	0.07	0.01	0.00	0.06
POCP [kg O ₃ eq]	10.74	6.28	1.15	3.31
ADP _{fossil} [MJ, LHV]	511.45	205.42	88.02	218.01
Fossil fuel depletion [MJ surplus]	73.97	31.48	13.50	28.99

*A3 Results for GWP_{BIO} include downstream emissions that occur in information module A5 and C3/C4. See Table 9 for detailed LCI of biogenic carbon.

3.2. Life Cycle Inventory Results

Table 7. Resource Use for 1 m³ of US Redwood Lumber

PARAMETER	TOTAL	A1	A2	A3
RPR _E [MJ, LHV]	1,354.71	0.23	0.00	1,354.49
RPR _M [MJ, LHV]	7,942.00	0.00	0.00	7,942.00
NRPR _E [MJ, LHV]	576.04	218.26	93.50	264.28
NRPR _M [MJ, LHV]	0.00	0.00	0.00	0.00
SM [kg]	0.00	0.00	0.00	0.00
RSF [MJ, LHV]	0.00	0.00	0.00	0.00
NRSF [MJ, LHV]	0.00	0.00	0.00	0.00
RE [MJ, LHV]	0.00	0.00	0.00	0.00
FW [m ³]	0.16	0.00	0.00	0.16

Table 8. Output Flows and Waste Categories for 1 m³ of US Redwood Lumber

PARAMETER	TOTAL	A1	A2	A3
HWD [kg]	0.00	0.00	0.00	0.00
NHWD [kg]	9.63	0.00	0.00	9.63
HLRW [m ³]	1.43E-07	1.01E-10	0.00	1.43E-07
ILLRW [m ³]	3.71E-08	2.10E-11	0.00	3.70E-08
CRU [kg]	0.00	0.00	0.00	0.00
MR [kg]	0.06	0.00	0.00	0.06
MER [kg]	0.00	0.00	0.00	0.00
EE [MJ, LHV]	0.00	0.00	0.00	0.00



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Biogenic carbon emissions and removals are reported in accordance with ISO 21930 7.2.7. and 7.2.12.

The biogenic carbon emissions across the declared modules (A1-A3) is zero (carbon neutral). Based on ISO 21930 accounting rules for cradle-to-gate life cycle assessment, all carbon removed from the atmosphere (characterized in the LCIA as -1 kg CO_{2e}/kg CO₂) in module A1 is calculated as being emitted to the atmosphere in other modules (characterized in the LCIA as +1 kg CO_{2e}/kg CO₂). Total GWP_{BIO} includes biogenic carbon emissions and removals from the information modules A1-A3 and also reports values for modules A5 and C3/C4 to account for the biogenic carbon that is not emitted in the declared modules to ensure a net neutral biogenic carbon balance. Therefore, in Table 6 the results for total GWP_{TRACI} and total GWP_{BIO} are equal.

Table 9 shows additional inventory parameters related to biogenic carbon removal and emissions. The carbon dioxide flows are presented unallocated to consider co-products leaving the product system in information module A3. Even though the system boundary of this study included only the information modules A1-A3, in accordance with ISO 21930, BCEK is reported in A5 and BCEP of the main product in C3/C4.

ISO 21930 requires a demonstration of forest sustainability to characterize carbon removals with a factor of -1 kg CO_{2e}/kg CO₂. ISO 21930 Section 7.2.11 Note 2 states the following regarding demonstrating forest sustainability: “Other evidences such as national reporting under the United Nations Framework Convention on Climate Change (UNFCCC) can be used to identify forests with stable or increasing forest carbon stocks.” The UNFCCC annual report of the US provides annual net GHG Flux Estimates for different land use categories in Table 6-1. This reporting indicates national increasing forest carbon stocks in recent years. Thus, US forests meet the conditions for characterization of removals with a factor of -1 kg CO_{2e}/kg CO₂.

Table 9. Carbon Emissions and Removals for 1 m³ of US Redwood Lumber

PARAMETER	TOTAL	A1	A2	A3	A5	C3/C4
BCRP [kg CO ₂]	(1439.35)	(1439.35)	-	-	-	-
BCEP [kg CO ₂]	839.17	-	-	142.51	-	696.67
BCRK [kg CO ₂]	(0.95)	-	-	(0.95)	-	-
BCEK [kg CO ₂]	0.95	-	-	-	0.95	-
BCEW [kg CO ₂]	192.49	-	-	192.49	-	-





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4. LCA Interpretation

Comparability

Environmental declarations from different programs (ISO 14025) may not be comparable. Comparison of the environmental performance using EPD information shall consider all relevant information modules over the full life cycle of the products within the building.

Comparison of the environmental performance of construction works and construction products using EPD information shall be based on the product's use and impacts at the construction works level. In general, EPDs may not be used for comparability purposes when not considered in a construction works context. Given this PCR ensures products meet the same functional requirements, comparability is permissible provided the information given for such comparison is transparent and the limitations of comparability explained.

Full conformance with the UL PCR Part B for 'Structural and Architectural Wood Products' allows EPD comparability only when all stages of a life cycle have been considered, when they comply with all referenced standards, use the same sub-category Part B PCR, and use equivalent scenarios with respect to construction works. However, variations and deviations are possible.

Forest Management

While this EPD does not address landscape level forest management impacts, potential impacts may be addressed through requirements put forth in regional regulatory frameworks, ASTM 7612-15 guidance, and ISO 21930 Section 7.2.11 including notes therein. These documents, combined with this EPD, may provide a more complete picture of environmental and social performance of wood products.

While this EPD does not address all forest management activities that influence forest carbon, wildlife habitat, endangered species, and soil and water quality, these potential impacts may be addressed through other mechanisms such as regulatory frameworks and/or forest certification systems which, combined with this EPD, will give a more complete picture of environmental and social performance of wood products.

Scope of the EPD

EPDs can complement but cannot replace tools and certifications that are designed to address environmental impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, etc.

Data

National or regional life cycle averaged data for raw material extraction does not distinguish between extraction practices at specific sites and can greatly affect the resulting impacts.

Accuracy of Results

EPDs regularly rely on estimations of impacts; the level of accuracy in estimation of effect differs for any particular product line and reported impact when averaging data.



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5. Additional Environmental Information

5.1. Environment and Health During Manufacturing

No substances required to be reported as hazardous are associated with the production of the declared product. Furthermore, no dangerous substance emissions, i.e. indoor air emissions, gamma or ionizing radiation emissions or chemicals released to air or leached to water and soil, were reported for the declared product.

5.2. Extraordinary Effects

Fire, water and mechanical destruction

Testing data on fire, water and mechanical destruction are available from individual manufacturers.

5.3. Cradle-to-Grave Carbon Sequestration

The product system represented in this EPD includes the information modules 'A1 Extraction and upstream production', 'A2 Transport to factory' and 'A3 Manufacturing'. As per ISO 21930, the net biogenic carbon emissions across the reported modules is zero (carbon neutral). This conservative assumption excludes the permanent sequestration of biogenic carbon if the LCA were to consider the typical end-of-life treatment for wood products, landfilling.

UL Environment published an addendum to the reference PCR that estimates the emissions from landfilling of wood products. The carbon sequestration addendum is based on the United States EPA WARM model and aligns with the biogenic accounting rules in ISO 21930 Section 7.2.7 and Section 7.2.12. Because the end-of-life fate of this material is unknown, we have applied the default disposal pathway from the UL PCR Part A Section 2.8.5, 100% landfill.

The following results apply the UL PCR addendum methodology to the biogenic carbon present in the primary product as it leaves the manufacturer in Module A3.

1 m³ redwood lumber = 380.00 oven dry kg = 190.00 kg carbon = 696.67 kg CO₂ eq

Carbon sequestered in product at manufacturing gate:
696.67 kg CO₂ eq = -696.67 kg CO₂ eq emission

Methane emitted from fugitive landfill gas:
1.34 kg CH₄ = 33.51 kg CO₂ eq emission

Carbon dioxide emitted from fugitive landfill gas and the combustion captured landfill gas:
78.24 kg CO₂ eq emission

Permanent carbon sequestration, net of biogenic carbon emissions:
584.92 kg CO₂ eq = -584.92 kg CO₂ eq emission





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6. Supporting Documentation

Sahoo, K. & Bergman, R. (2020) Cradle-to-Gate Life-Cycle Assessment of Redwood Lumber in the United States, Report Version (v1), April 2020

7. References

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